# Product Guide



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#### **Industries Served:**

- Material Handling •
- Safety Products Supply
- **Residential Waste Companies**
- Industrial MRO Supply •
- Automotive OEMs •
- Plastic OEMs •
- Aerospace OEMs •
- **Defense Contractors**
- The US Armed Forces
- Food Processing •
- Agricultural & Produce Harvesting •
- **Retail Supermarkets** •
- **Grocery Distribution** •
- Hospitals and Medical Centers
- **Community Healthcare Facilities** •
- Veterinary Supply •
- Medical Waste Haulers •
- Janitorial & Sanitation ٠
- **Crating and Shipping Companies** •
- Universities and Schools •
- **Construction Materials Suppliers** ٠
- Mechanics & Auto Dealers
- National Car Wash Chains •
- **Retail Chains & Box Stores**
- **Industrial Water Contractors**
- **Catalog Distributors**
- **Consumer Goods Manufacturers** and more ....

8-1 8

Safety Step Stands & Load Stands





**Bulk Tubs** 



**Storage Bins with Optional Dollies** 

Floor Trucks (Poly Carts) and Sani-Trucks

**Polyethylene Dollies** 



Tilt Trucks and Caster Carts

**High-Load Stacking Containers** 







# **Custom Capabilities**



Since 1983 Unifuse's vibrational molding has been producing superior high-duty polyethylene bins, totes, carts, tubs, dollies, floor trucks, conveyable containers and trays as well as reusable returnable packaging. Whether the materials are wet, dry, powder, liquids or solids, Unifuse has the solution for you. It's likely already available in our stock of over two thousand molds. If we don't have the perfect solution already available we will find or design and build it for you. Vibrational molding enables us to be highly providing responsive, prototypes, modification and production with short lead times.

The low cost of Unifuse tooling, the ability to modify "onthe-fly," the promise that we'll make the perfect solution and the durability of vibrationally molding parts makes a Unifuse custom product your best value. We mold only with FDA compliant resin and pigment so all our plastic is safe and nontoxic.





The SS2-SO (step over design) was designed on contract for an industrial water treatment company who needed a step stand that they could step over in narrow truck aisles.



The BT-20SS was created to meet a client's need for a slope-sided towable 20 bushel/ 25 cu. ft. mobile cart. This unit has rear lifter bars and is mounted to a powder-coated heavy-duty steel frame with high capacity hitches and casters.

This dolly is a custom Unifuse solution designed for a client. It is a new design that meet their requirements for a high capacity dolly that could be stacked for storage when not in use.





The DC55 offers a leak-proof mobile containment unit for 55 gallon drums. This unit improves safety when handling drums full of hazardous fluids. The DC55 can go where forklifts can't.





# Safety Step Stands Step Platforms, Load Stands or Dock Steps











SS3-HR

SS4-HR

- Polyethylene construction for industrial applications.
- Draining steps with grit tape for safe traction.
- Fitted rubber grommets to prevent sliding.
- Available in Half-Step, 1-step, 1-step round, 1-step long, 2-step, 2-step wide, 3-step, 3-step narrow, 3-step with handrail, and a 4-step with handrail.

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- Lightweight and nestable (w/o handrail.)
- Resistant to UV, saltwater, chemicals, and corrosives.
- Standard available colors are yellow and gray. Other colors are available with a minimum 10 piece order. (Specify color when ordering.)
- No assembly required, ships assembled.

Model Number	Description & <u>Platform Size (W x D in.)</u>	<u>OD (in.) W x D x H</u>	Unit Wt. (Lbs.)	Step Capacity (Lbs.)
SS1-HS	Half-Step (20" x 14")	25" x 19" x 4"	6	250
SS1	1-Step (18" x 12")	22" x 17" x 12"	9	500
SS1-R	1-Step Round (22"dia x 12"h)	26"dia x 12"h	10	500
SS1-L	1-Step Long (24" x 14" x 10")	29" x 19" x 10"	12	500
SS2	2-Step (17" x 11")	24" x 27" x 20"	16	500
SS2-W	2-Step Wide (17" x 20")	27" x 33" x 21"	25	500
SS3-N	3-Step Narrow (17" x 11")	22" x 32" x 30"	22	500
SS3	3-Step (17" x 12")	24" x 37" x 30"	30	500
SS3-HR	3-Step w/ handrail (20" x 13")	26" x 37" x 30" (HR ht. 64")	50	500
SS4-HR	4-Step w/ handrail (17" x 12")	28" x 46" x 40" (HR ht. 75")	70	500





## Poly Storage Bins & Dollies Lockable, Indoor/Outdoor

- Industrial-duty seamless polyethylene construction.
- Useful for year-round storage; inside and out.
- Use for sand, salt, or ice-melt.
- Molded from FDA complaint, mildew resistant LLDPE.
- Will not crack even at freezing temperatures.
- Will not rust, dent, chip, or corrode.
- Hinged, lockable, tilted lid sheds rain and snow.
- Three convenient sizes with optional dollies.
- Perfect for backyards, schools, parking lots, etc.
- Available standard colors are yellow and gray.
- Other colors are available with a minimum 10 pc. order. Please specify the color when ordering.
- The SB20 has been redesigned to allow access by manual and powered pallet jacks.



SB5 without the dolly.

SB20 without the dolly.

20

Storage Bin <u>Model Number</u>	<b>Description</b>	<u>OD (in.) W x D x H</u>	Capacity (Cu. Ft.)	<u>Unit Wt. (Lbs.)</u>
SB5	Flat Bottom	32" x 24" x 25"	5.5	25
SB5-DOL	4" casters.	Fits the SB5.	N/A	10
SB11	With molded fork pockets.	42" x 28" x 30"	11	40
SB11-DOL	4" casters.	Fits the SB11.	N/A	15
SB20	With molded fork pockets (shown.)	48" x 32" x 34"	20	60
SB20-DOL	4" casters.	Fits the SB20.	N/A	20



SB11 with the dolly.



The standard shape

for the SB dollies.

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# Polyethylene Dollies and Dolly Caps for Attached Lid Containers

These dollies are specifically designed to fit the attached lid distribution containers. Unifuse has them for any size.

<u>Model #</u>	To fit container sizes
DOL-2117	21 x 17
DOL-2415	24 x 15
DOL-2420	24 x 20
DOL-2717	27 x 17
DOL-2920	29 x 20



- Made for every standard size of "split-lid," "attached-top," and "round-trip" distribution container.
- Will not rust, dent, chip, corrode or crack under normal use.
- Made from LLDPE for superior durability.
- Standard colors are yellow, black and gray.
- Special colors available with a minimum order.

Custom dolly design and production is available here. Call with your requirements.

Add safety, stability, and durability to your dollies with the Unifuse Dolly-Cap.



- The Unifuse Dolly-Cap product fits over the standard 28 x 20 carpeted, wood, or rubber dollies to add safety and stability when transporting stacked totes or boxes.
- Creates a fresh look and hides worn dollies.
- Easily cleanable and stacks when not in use for space efficiency.
- Standard colors are yellow, black and gray.
- Special colors available with a minimum order.

#### Call for available sizes and pricing.





Custom dolly cap design and production is available here. Call with your requirements.



# **Polyethylene Nesting Totes**

<ul> <li>Industrial-duty seamless poly- ethylene construction.</li> </ul>	<u>Model Number</u>	<u>ID (in.) L x W x H</u>	<u>OD (in.) L x W x H</u>	Capacity <u>(Bu./Gal./Cu. Ft.)</u>
• Molded with FDA & USDA com-	NT-1BU	12" x 10" x 10"	15" x 12" x 10"	1/9.3/1.25
pliant LLDPE and pigments.	NT-3BU	23" x 14" x 12"	29" x 20" x 12"	3 / 28 / 4.75
<ul> <li>Will not crack, rust, dent, chip, or corrode.</li> </ul>	NT-6BU	25" x 16" x 20"	31" x 22" x 20"	6 / 55 / 7.5
•Available standard colors are	NT-8BU	35" x 16" x 21"	41" x 22" x 21"	8 / 75 / 10
white, blue, red and gray.	NT-10BU	33" x 21" x 25"	40" x 28" x 25"	10/90/12.5
<ul> <li>Custom design and production available.</li> </ul>	NT-12BU	32" x 23" x 28"	39" x 29" x 28"	12 / 110 / 15
	NT-16BU	35" x 23" x 30"	42" x 30" x 30"	16 / 150 / 20
	NT-20BU	38" x 25" x 32"	46" x 34" x 32"	20 / 185 / 25
	NT-25BU	39" x 30" x 33"	46" x 37" x 33"	25 / 235 / 32

Our 3 bushel size offers a 90° stacking shape and special positioning lid for easier handling, stacking and storage.



6 Bushel Nesting Tote



20 Bushel Nesting Tote with Lid



6 Bushel Nesting Tote with Lid



25 Bushel Nesting Tote



10 Bushel Nesting Tote with Lid

Lids are available for all sizes.







# Floor Trucks, Sani-Trucks, and Elevated Floor Trucks

Floor Trucks <u>Model Number</u>	<u>OD (in.) L x W x H</u>	Volume Capacity (Bu./Gal./Cu. Ft.)	Weight <u>Capacity (Lbs.)</u>	
FT-6	31" x 22" x 25"	6 / 55 / 7.5	120	
FT-8	41" x 22" x 29"	8 / 75 / 10	120	
MDFT-6	31" x 22" x 25"	6 / 55 / 7.5	250	
MDFT-8	41" x 22" x 29"	8 / 75 / 10	250	
MDFT-10	40" x 28" x 30"	10 / 90 / 12.5	250	
MDFT-12	39" x 29" x 33"	12 / 110 / 15	250	The 6 Bushel Floor Truck
MDFT-16	42" x 30" x 35"	16 / 150 / 20	500	The bolts for the casters are affixed
MDFT-20	46" x 34" x 37"	20 / 185 / 25	500	through the tub bottom.
MDFT-25	46" x 37" x 38"	25 / 235 / 32	750	These floor trucks are not leak-proof.

"MD" prefix denotes a medium-duty unit that is assembled with a plywood base for increased weight capacity.

Sani-Trucks Model Number	<u>OD (in.) L x W x H</u>	Weight <u>Capacity (Lbs.)</u>
FST-6	31" x 22" x 25"	250
FST-8	41" x 22" x 29"	250
FST-10	40" x 28" x 30"	350
FST-12	39" x 29" x 33"	350
FST-16	42" x 30" x 35"	350
FST-20	46" x 34" x 37"	500
FST-25	46" x 37" x 38"	500



Elevated Trucks Model Number	<u>OD (in.) L x W x H</u>	Capacity <u>(Bu./Gal./Cu. Ft.)</u>	
FTE-3	29" x 20" x 28"	3 / 28 / 4.75	
FTE-6	31" x 22" x 33"	6 / 55 / 7.5	

The Elevated Floor Trucks feature a tall, independent, friction-fitted plastic dolly to make the tubs properly mobile and to improve worker ergonomics. Leak-proof assembly.





The 3 Bu. Elevated Floor Truck and lid. Weight capacity— 100 lbs.



The 6 Bu. Elevated Floor Truck and lid. Weight capacity— 250 lbs.





# Mobile Bins, Ingredient Bins or Recycling Center

- Sturdy LLDPE construction with FDA compliant resins and color pigments.
- Seamless walls and rounded corners for easy cleaning.
- Easy to use dolly with 2-inch swivel casters.
- Lids and dolly also available as a set or separate.
- Available colors are red, white, blue or yellow.
- Standard dolly color is white.

# Custom Design and Molding Available with Low-Cost Tooling





Special lids are available to make this a sorting center for recyclables.

Liners are also available. Suitable for pet or livestock feed and also for salt & sand at your icy walkways and parking areas. Standard color is white.

Model Number	<b>Description</b>	<u>OD (in.) L x W x H</u>	Capacity Gals.
IB-148	Single bin.	10 x 14 x 23	11
IB-348	Three-bin set in a special dolly on 2" casters.	32 x 15 x 26	11 x 3
IB-148L LID	White or clear with or without sorting shapes.	Fits the IB-148	N/A

IB-348 Set with special sorting lids.

<u>Model Numbe</u>	r <u>Description</u>	<u>OD (in.) L x W x H</u> (	Capacity Gals.		1
IBS-29	Sloped front—'Never-Fail' caster mount. W/ 2" wheels.	29 x 16 x 23	29		
IBS-29L	Slide & Fold Split-lid.	Fits the IBS-29.	N/A		
IBF-34	Flat Top - 'Never-Fail' caster mount. W/ 2" wheels.	29 x 16 x 23	34		
IBF-34L	Flat plastic slide top.	Fits the IBF-34.	N/A	The IBS-29	3









# Customs for the Food Industry Designed to Fit Your Specific Needs

#### Custom product design and production is our specialty.

Not only does Unifuse provide custom sizes and shapes for heavy industries, we also do specials for the food processing and food distribution industries. We use only 100% virgin FDA compliant LLDPE for our products which ensures that you'll get a lifetime of durable and non-toxic service from our products.

Call for a custom quote for our low-cost tooling with quick turnaround.









# Sanitary Dolly Hampers for Regulated Medical Waste Boxes

- Standard sizes for use with the "Red Bag" cardboard mail-in or collection boxes.
- Hinged lid fits over box flaps to hold them down and out of the way.
- Reduces the visual impact of the cardboard box.
- Perfect for primary care practices or triage areas.

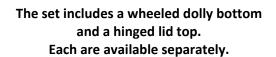
INFECTIOUS MEDICAL WASTE

THIS END UP MAX. 35 Ibs.

REGULATED MEDICAL WASTE UN 3291

- Durable hinge and swivel casters.
- Seamless and steam cleanable.
- Convenient and easy to use.

<u>Model Number</u>	<u>For Box Size</u>	
DH 1313	13 X 13 in.	
DH 1818	18 X 18 in.	
DH 1919	19 X 19 in.	
DH 2320	23 X 20 in.	





#### Custom Projects with Low-Cost Tooling

#### Call us with your special requirements.





# **Polyethylene Caster Carts** for Refuse or Medical Waste Collection

- Meets DOT requirements for a wheeled cart as an outer transport container for medical and bio-hazard waste.
- Heavy-duty modular construction with easy to maintain components.
- Space-efficient sizes with stacking capabilities.
- Adjustable "snap latch" locking device allows easy, positive locking.
- Ergonomically designed for easy maneuverability.
- Fits through 32-inch doorways.
- The caster connections are reinforced with an aluminum plate for unparalleled strength and durability.
- Non-marking, swivel casters are standard. Special casters are available upon request.
- Endless value added possibilities; towing, track-runs, forklift, tiltable or dumpable designs, marking or labeling and more.
- Standard available colors are red and dark gray .



### SHIPS ASSEMBLED





Pocket option for mechanical lifters or dumpers.





Model Number	<u>OD (in.) L x W x H</u>	<u>ID (in.) L x W x H</u>	Capacity (Gals.)	Capacity (Lbs.)
MW/CC 151	50" x 31" x 34"	45" x 25" x 25"	151	500
MW/CC 201	50" x 31" x 47"	45" x 25" x 38"	200	1000







# Square Totes and Containers for Assembled Shipping Crates

Model Number	<u>L x W x H (in.)</u>	Model Number	<u>L x W x H (in.)</u>
SQ1	14" x 14" x 2.5"	SQ18	26" x 26"x 16"
SQ2	14" x 14" x 4.5"	SQ19 187	26" x 26" x 21"
SQ3	16" x 16" x 7.5"	SQ20	26" x 26" x 21"
SQ4	18" x 18" x 2.5"	SQ21	27" x 27" x 5"
SQ5 236	18" x 18" x 3"	SQ22	28" x 28" x 5"
SQ6232	18" x 18" x 3.5"	SQ23	28" x 28" x 6"
SQ7 234	18" x 18" x 6.6"	SQ24	28" x 28" x 14"
SQ8	18" x 18" x 14"	SQ25	30" x 30" x 7"
SQ9	20" x 20" x 3.5"	SQ26 285	32" x 32" x 12"
SQ10	20" x 20" X 4.5"	SQ27 195	32" x 32" x 14"
SQ11	20" x 20" x 9.4"	SQ28 121	34" x 34 x 9"
SQ12	21" x 21" x 3.5"	SQ29	35" x 38" x 7"
SQ13	21" x 21" x 5"	SQ30 291	38" x 38" x 20"
SQ14 235	21" x 21" x 7"	SQ31 212	41" x 41" x 8.5"
SQ15 305	21" x 21" x 15"	SQ32 298	41" x 41" x 19"
SQ16	22" x 21" x 7.5"	SQ 33	43" x 43" x 9.5"
SQ17 197	25" x 25" x 14"	SQ34 328	50" x 50" x 26"

- Square tote containers for shipping, processing, or storage.
- Ideal for handling sensitive metal surfaces and machined components.
- Stack on lids which are available for all sizes.
- Plastic inserts, cushioning foam, and hardware are available.





- Industrial-duty seamless polyethylene construction.
- Custom tool design and production are available.







# Stack and Nest, Shelf Bins, Stacking Totes and Other Special Designs



Unifuse offers a number of different shapes and sizes of small totes. We specialize in standard and custom sized stack & nest, stack only and shelf bins. We have more than fifty different sizes and configurations available for your needs and convenience.

#### Call for available sizes and pricing.

- Made from FDA compliant LLDPE for durability.
- Will not rust, dent, chip or corrode.
- Ideal for organized and efficient parts sorting, storage and handling.
- Seamless and easy to clean and rinse.
- Standard colors available are dark gray, white, yellow and blue. Other colors are available with a minimum order.

Custom design and production are available with low-cost tooling and quick turnaround. Call with your specifications.







# Bulk Tubs & Carts with Frames and Caster Options

- Industrial-duty seamless polyethylene construction.
- Molded from FDA compliant LLDPE and pigments.
- Will not crack even at freezing temperatures.
- Will not rust, dent, chip, or corrode.
- Many convenient sizes with frames and caster options.
- Lids available for all sizes.
- Standard available colors are dark gray, red, yellow, blue or natural white.

Model Number	<u>OD (in.) W x D x H</u>	Capacity (Cu. Ft. / Gals.)	Capacity (Lbs.)
BT-10	37" x 25" x 28"	10 / 75	500
BT-18	64" x 46" x 17"	18 / 135	500
BT-24	52" x 42" x 30"	24 / 180	750
BT-25	60" x 32" x 33"	25 / 190	750
BT-27	56" x 34" x 39"	27(= 1 cu. yd.) / 200	1000
BT-28	48" x 42" x 35"	28 / 210	1000
BT-40	53" x 41" x 38"	40(= 1.5 cu. yd.) / 300	2000
BT-61	48" x 48" x 46"	61(> 2 cu. yd.) / 450	2000



BT-27 with the split lid.

We can fabricate frames to fit any application from a simple load bearing frame with casters to a towing apparatus. Our experience covers many different setups.









UNIFUSE: A Bird Dog Distributors Company 204 Little Six Lane Clintwood, VA 24228 P: 276.926.6464 www.unifuse.com info@unifuse.com

BT-25



# Tilt Trucks, Dumpers and Hopper Trucks

- Made from LLDPE for durability and will not rust, dent, chip or corrode.
- Seamless and easy to clean and rinse.
- Manufactured from FDA compliant resin and pigments.
- Resistant to cracking, mildew, UV degradation and most chemicals.
- Standard colors available are black, dark gray, red and blue. Other colors are available with a minimum order.

#### SHIPS ASSEMBLED—NO TOOLS REQUIRED

Custom design and production are available with low-cost tooling and quick turnaround. Call with your specifications.





- Capacity
   OD (in.)

   Model Number
   (Cu. Yd./ Lbs.)
   L x W x H

   TT-05
   0.5 / 750
   43" x 28" x 37"

   TT-10
   1 / 1000
   60" x 35" x 42"
- Hopper shaped sides make loading and dumping easier.
- Made from LLDPE that will not rust, dent, chip or crack.
- An independent bolt-on dolly provides a leak proof transfer truck.
- Caster options include pneumatic wheels.
- Measures 48 x 32 x 40 inches overall.
- The dry capacity is 18 cu. ft., 135 gallons, or 22 bushels.
- Unit weight capacity 400 lbs.
- Standard colors are white and dark gray.
- Other colors are available with a minimum order.

#### SHIPS ASSEMBLED

Custom design and production are available with low-cost tooling and quick turnaround. Call with your specifications.









# High-Load Containers Custom Designed for Stacked Storage

- We have developed a new design to withstand heavy static stacking forces.
- This design offers a lifetime of protected transport and storage for critical and high-value components.
- We can mold this design to almost any specified size.
- Industrial-duty seamless polyethylene construction.
- Positioning and cushioning inserts can also be molded to fit inside our container to cradle your valuable components. Foam sourcing services are also available.
- Will not rust, dent, chip, or corrode.
- Value added options include a hinged lid, stenciling or labeling and special cinch attachments.
- Standard available colors are dark gray, yellow, blue or natural white. Orange is available by special order.
- Call for available sizes or to get a custom quote for our low-cost tooling with quick turnaround.







# **Customs for Industry** Built to Your Specifications

#### Custom product design and production is our specialty.

We have made thousands of different shapes and sizes of durable plastic products for aerospace OEMs, industrial water service firms, the US Armed Forces, electronics manufacturers, leading clothing retailers, automotive OEMs, automotive battery manufacturers, computer OEMs, an oil field services company and concrete block manufacturers and transporters.







# Features & Benefits of the Unifuse VIM Process

### UNIFUSE MOLDED PLASTIC

Unifuse containers are heavy duty industrial type units that are weatherproof, chemical-proof, have high strength and are highly resistant to impact and cracking. Unifuse products in the field, and under constant use, have been tested for over 30 years without failure.

# HIGH<br/>STRENGTHThe strength of Unifuse containers is due to our unique molding process.<br/>This starts with powder, not molten plastic, that is fused under heat and<br/>vibration and cooled slowly and evenly so that inherent stress is avoided.<br/>The results are containers that do not crack under intended use. In addi-<br/>tion, Unifuse molding can make thick or heavy duty sections without prod-<br/>uct distortion.

# CRACK<br/>RESISTANTThermoplastic materials (polyethylene, polypropylene, etc.) consist of<br/>long chain molecules which inherently have good strength and flexibility.<br/>They are excellent for container use. The Unifuse process molds these ma-<br/>terials with no degradation to the basic polymer strength.

# HOW OTHER METHODS FALL SHORT Thermoplastic materials are normally molded by injection or extrusion in which plastic is melted, shot through a nozzle and then cooled. The cooling process does not occur evenly throughout so that the resulting product has inherent stress in its finished form.

Thermoforming can also be used which heats sheet plastic so it flows and then stretches it either in a die or by vacuum. This stretching process also results in inherent stress in the product. Containers made by these methods have a tendency to crack or break in use (i.e. garbage containers in cold weather).

- **LONG LIFE** Containers made by Unifuse take advantage of our patented molding process to produce containers with superb crack resistance and better strengths to outlast other brands on the market.
- **BEST VALUE** High quality, custom plastic containers with high strength and crack resistance meeting your expectations throughout their service-life which makes Unifuse products **THE BEST VALUE** available!

### Custom Projects with Low-Cost Tooling and Quick Turnaround!

Call us with your requirements. | 845.889.4000





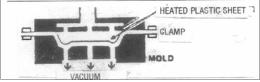
#### Unifuse's Vibrational Molding (VIM) Compared to Other Thermoplastic Processes

	VIM	Injection	Extrusion	Thermoforming	Blow Molding	Rotational Molding
Mold Cost	LOW	High	Medium	Medium	High	Medium
Melt Plastic	NO	Yes	Yes	No	Yes	No
Pressure	LOW	High	High	Vacuum	High	Low
Stress Free	YES	No	No	No	No	Yes
Inserts/Additives	YES	Some	No	No	No	Yes

#### **UNIFUSE (VIM) VIBRATIONAL MOLDING PROCESS**

The Unifuse VIM process (vibrational micro-lamination) utilizes a single surface mold, carefully controlled heat, and vibration to fuse thermoplastics into a molded shape. Parts can be large, tooling costs are low, and the process can mold inserts, grooves, laminates, etc.

Unifuse VIM is the #1 method for custom designs and special projects.



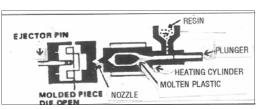
#### THERMOFORMING

Heated and softened plastic sheet is shaped to the contours of a mold by air pressure, vacuum, and/or mechanical means. When cool, the plastic retains the mold shape.

MOLD

#### **INJECTION MOLDING**

A plunger pushes resin through the heated cylinder. The plastic, softened to a fluid, is forced into a cold, closed mold. Cooled and in a solid state, the piece is ejected and the cycle is rapidly repeated.



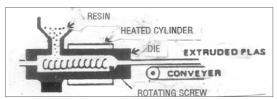
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ENVIRONMENTAL

PLASTIC PART

CHAMBER

PLATEN



#### **EXTRUSION MOLDING**

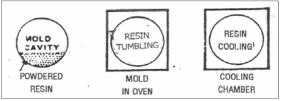
Continuous sheeting film, profile shapes, and coatings on wire and cable are made by this process. A mechanical screw revolving in a heated chamber forces the molten plastic through a die of the desired shape.

EXTRUDER

PLASTIC TUBE

#### **BLOW MOLDING**

This process is used to make hollow products such as bottles. A thick walled tube is extruded into an open split mold. The mold is closed and air blown into the tube causes the plastic to expand against the mold.



#### **ROTATIONAL MOLDING**

Hollow, one-piece parts, often very large, are made by this method. A mold, containing a measured amount of resin is rotated simultaneously about two axis within a large oven. The tumbling resin gradually melts and fuses to form an evenly distributed layer on the internal surface.







# **PRODUCTS FOR ANY INDUSTRY**

#### STEP STANDS — 10 Models

**AVAILABLE SIZES: 1-STEP SHORT, 1-STEP, 1-STEP** ROUND, 1-STEP LONG, 2-STEP, 2-STEP WIDE, 3-STEP, 3-STEP NARROW, 3-**STEP WITH HANDRAIL AND 4-STEP** WITH HANDRAIL. SS1-R



#### UNIFUSE DOLLIES

SS1



The Unifuse dolly and dolly-cap lines are extensive and always growing. Call us with your unique application and we will find, or design and build the right dolly for you.





capacities from 10 to 61 Cu. Ft.; on casters, forklift accessible, or both.

#### **INGREDIENT BINS OR RECYCLING CENTER**

The IB-148 is available as a trio in a dolly. Special lids are also available.

The IB-29 & 34 feature a flat or sloped top with sliding/ lifting lids and casters for mobility.







SANI-TRUCKS

7 Standard sizes; 6 to 25 bushels (44 to 185 gallons.) Tubs, lids, and dollies are available separately. We offer a variety of caster options; hard rubber or air filled available. Many customized options are available, hinged locking lids and trailer designs among them.

#### **STORAGE BINS**

A hinged and lockable lid provides safe and dry storage. 5-1/2, 11, and 20 cu. ft. sizes.

- Dollies available.
- 11 and 20 cu. ft. have molded fork pockets.

SB 11 in a dolly.





"Besides no inherent stress, benefits of the [Unifuse] molding process are that large parts are easily made and tooling costs are low."

 David J. Bak, East Coast Editor Design News







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Visit our website for the full array of products and detailed technical data: www.unifuse.com